

Date: Tuesday, 11/14/2006 10:03:20 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 3/4" VELCRO STRIP		
Job Number	: 29420					
Estimate Number	: 11251					
P.O. Number	: N/A			Part Number	: D28541100	
This Issue	: 11/14/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2854 REV A	
First Issue	: N/A		Type	: PURCHASED PARTS		
Previous Run	: 27504			Project Number	: N/A	
Written By	:			Drawing Revision	: A	
Checked & Approved By	:			Material	: N/A	
Comment	: Est Rev:A 04.07.01 New Issue KJ/JLM			Due Date	: 11/17/2006	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D28541100	Velcro Strip, Looped
		<p>Comment: Qty.: 0.8750 Each(s)/Unit Total : 65.6224 Each(s)            3/4" Velcro            Batch: 25697</p> <p><i>11/11/05</i> 75</p>
2.0	PACKAGING 1	PACKAGING RESOURCE #1
		<p>Comment: PACKAGING RESOURCE #1            Cut length as per Dwg D2854</p> <p><i>11/11/05</i> 75</p>
3.0	QC6	DIMENSIONAL CHECK
		<p>Comment: DIMENSIONAL CHECK</p> <p><i>11/11/05</i> 75</p>
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		<p>Comment: PACKAGING RESOURCE #1            Identify and Stock            Location: _____</p> <p><i>11/11/05</i> (2)</p>
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		<p>Comment: FINAL INSPECTION/W/O RELEASE</p> <p><i>11/11/05</i> 75</p>
Job Completion		<p><i>11/11/05</i></p>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 26/11/01  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

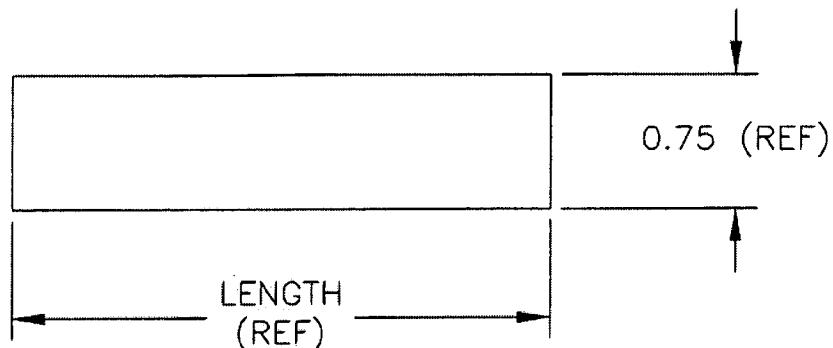
**DART**

COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>KE</i>	<i>MM</i>	D2854	SHEET 1 OF 1
DATE	TITLE	SCALE	
98.11.17	3/4" VELCRO STRIP	1:1	
A	98.11.17	NEW ISSUE	

**RELEASED**

98.11.20 KE

SPECIFICATION CONTROL DRAWING

MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')  
D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025  
30" LONG HOOKED VELCRO: D2854-3-300

**UNDER REVIEW**

04.06.01

OK 04.10.29

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WORK ORDER  
NO. *29420*